

Work Order ID 58260

May 3, 2010 9:03:01 AM

Page 1

Item ID: D3755-041

Accept



Setup Start



Revision ID:

Item Name: Seat Cushion

Stop



Start Date: 03/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10-5-03

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
D3753	Rev D
D3755	Rev C

100



PURCHASING

Purchasing

Memo

0.00

CX 10/5/13

(7)

Purchasing

Issue P/O: 11807

Manufacture D3753-1 cushion as per dwg Dwg D3753

Upholster as per Dwg D3755

Supplier: Aerotex

Ship:

-Qty 2 D3800-1-200-100 Loop strip

-Qty 1 D3800-1-100-400 Loop strip

-Qty 1 D3800-3-100-400 Hook strip

Material release note is required

10.05.03

AEROTEX USES OWN VELCRO,
NOT REWI)

P 10.05.03

110



Receive & Inspect for Damage & Mat'l Certs

0.00

Packaging

Memo

0.00

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 58260

May 3, 2010 9:03:01 AM



Page 2

Item ID: D3755-041

Accept



Setup Start



Revision ID:

Item Name: Seat Cushion

Stop



Start Date: 03/05/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 13/05/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

120



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

S10105112

(74)

0.00

a test Rto in seat Pan

130



Packaging

Packaging

Identify as per dwg & Stock Location: 261A

0.00

Memo

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May 3, 2010 9:03:05 AM

Page 1

Work Order ID: 58260



Parent Item: D3755-041



Parent Item Name: Seat Cushion

Start Date: 03/05/2010

Required Date: 13/05/2010

Comments: IPP: A 08.11.17 New issue EC verified by:DD
10.04.13 as per ECN10-539 Verified by:EC

IPP Rev:B

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item Manufactured	Primary Location No	Last Location	Route Seq ID 100	Unit of Measure f	Qty on Hand 9.5800	Qty per Kit 1.666	Qty Issued	Date Issued	Status
D3800-1-200												

Hook and Loop Strip (2" Soft)

Location	Loc Qty	Loc Code
ST089	9.58	
43559	9.58	

(D3800-1-200-100) Cut (2) to 10.00" as per dwg

per kit

D3800-3-100



Manufactured

No

100

f

92.7500

3.333



Hook and Loop Strip (1" Hard)

Location	Loc Qty	Loc Code
ST089	92.75	
50541	4.17	
50912	5.5	
52695	8.08	
55762	75	

(D3800-3-100-400) Cut (1) to 40.00" as per dwg

per kit

D3800-1-100



Manufactured

No

100

f

95.8300

3.333



Hook and Loop Strip (1" Soft)

Location	Loc Qty	Loc Code
ST088	95.83	
52694	20.83	
55761	75	

(D3800-1-100-400) Cut (1) to 40.00" as per dwg

per kit

D3753-1P



Purchased

No

110

Each

0.0000

1



Seat Foam

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

May 3, 2010 9:03:05 AM

Page 2

Work Order ID: 58260



Parent Item: D3755-041



Parent Item Name: Seat Cushion

Start Date: 03/05/2010

Required Date: 13/05/2010

Comments: IPP: A□08.11.17□New issue EC verified by:DD
10.04.13 as per ECN10-539 Verified by:EC

IPP Rev:B

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3755-041P			No			110	Each	0.0000	1		001-10-11	(G)

Seat Cushion

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

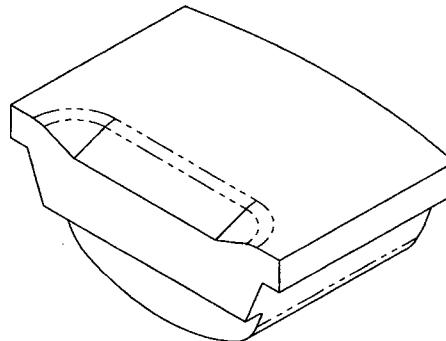
ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION	
1	X		D3755-041	CUSHION	
2	1	X	D3755-1	COVER	
3	1		D3753-1	SEAT FOAM	
4		2	LOOP STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-100	△
5	A/R		LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-400	△
6		A/R	HOOK STRIP, 1"	APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-400	△
7		A/R	FABRIC	JACKSON GREYMIX	△
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR	
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE	△
10		A/R	ZIPPER	PACANNA BRASS AUTOLOCK ZIPPER #5	△

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER
NO. 58260

BD10-5-03

RELEASED
2010-03-23



D3755-041 CUSHION

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3755-041" USING LABEL
- 7) WEIGHT: 3.3 lbs APPROX
- 8) SEW D3755-1 COVER TO FIT D3753-1 FOAM
- 9) STITCH ZIPPER ALONG EDGE OF SEAM TO CLOSE COVER
- 10) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH HOOK STRIP (1") TO INSIDE OF COVER AS REQ'D. BOND LOOP STRIP (1") TO FOAM.
- 11) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 12) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9419
- 13) ANY REQUIRED BONDING SHOULD BE DONE WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

C	UPDATE TO VIEWS/NOTES DUE TO D3753 BEING RESHAPE & NEW MFR. FABRIC, HOOK, LOOP, ADHESIVE CHG (D5-1), ADD ZIPPER (D5-1, B4-2). REF PAR 09-030.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B3-2). D3800-1-100-300 WAS D3800-1-100-800 (D8-1), D3800-3-100-300 WAS D3800-3-100-800 (D8-1). ORIENTATION OF D3800-1-200-060 CHANGED (B3-2), ADD ITEM NUMBERS TO PART LIST (D8-1)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>gp</i>	DART AEROSPACE LTD	
DRAWN	<i>gp</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>l</i>	DRAWING NO.	
MFG. APPR.	<i>rc</i>	D3755	REV. C
APPROVED	<i>mp</i>	TITLE	SHEET 1 OF 2
DE APPR.	<i>th</i>	CUSHION	NTS
DATE	10.02.02	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

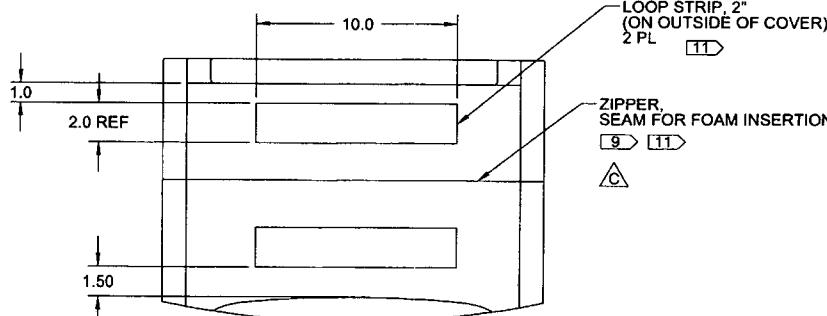
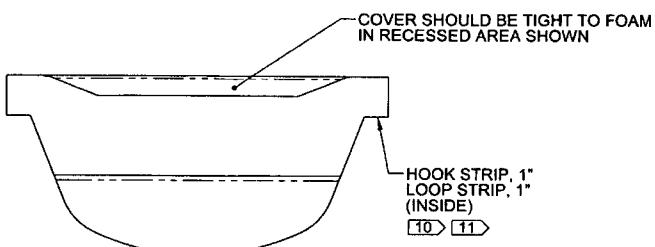
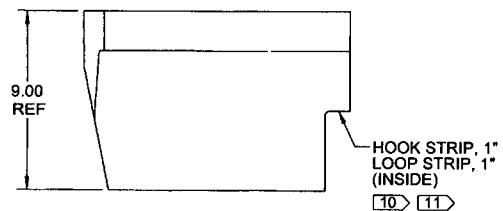
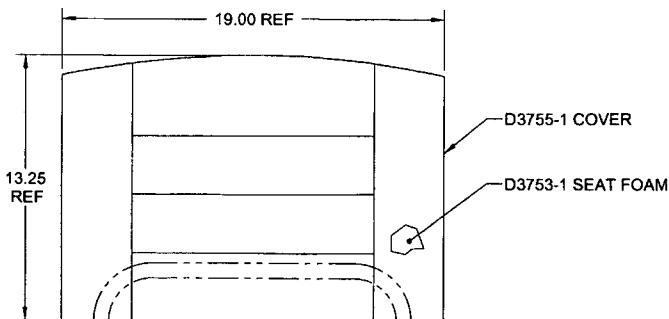
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D3755-041 SEAT CUSHION

Wlo 5826d

RELEASED
2010-03-23
M

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	DRAWING NO.
MFG. APPR.	<i>[Signature]</i>	D3755
APPROVED	<i>[Signature]</i>	REV. C
DE APPR.	<i>[Signature]</i>	SHEET 2 OF 2
DATE	10.02.02	SCALE NTS

COPYRIGHT © 2008 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED FOR ANY PURPOSE UNLESS OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8 7 6 5 4 3 2 1

3

2

1

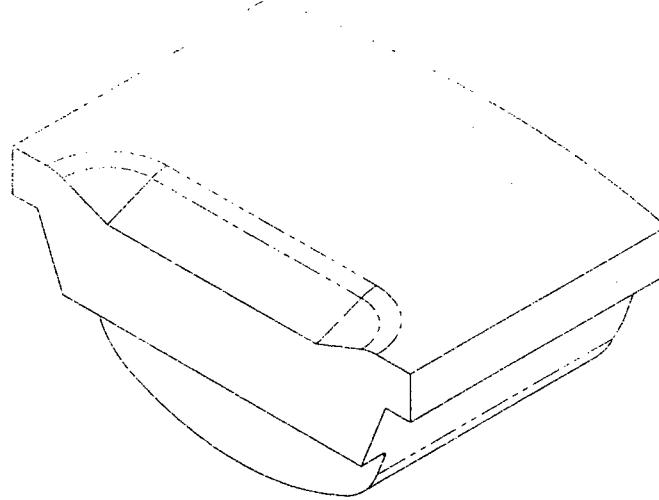
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

**REFERENCE ONLY**

RELEASED
2010-03-23
mp

NOTES:

1) MATERIAL:
FOAM = FOAMEX H270-40S1 FOAM
OR

AIRTEX FIRE-RESISTANT AIRCRAFT CUSHIONING GRADE 40-50 (COLOR: LIGHT YELLOW)
SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 503330-00

ADHESIVE = BOND FOAM LAYERS (IF REQUIRED) WITH SILAPRENE DC12900 SPRAY GRADE HPL CONTACT ADHESIVE
OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: NONE

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3753-1" USING PERMANENT MARKER

7) WEIGHT: 3.3 lbs APPROX

8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT9027

D	RE-SHAPED TO IMPROVE COMFORT PER PAR 09-030. ADD FOAMEX & 3M 1300 MTL. (ZN A&-1)	CP	10.02.02
C	CHG SHAPE TO MATCH CHESTNUT SAMPLE. 5.69 WAS 5.15 (B5-1), 4.60 WAS 4.25 (B5-2). 1.25 WAS 1.05 (B5-2)	CP	08.00.00
B	FOAM SHAPED TO AVAIL CYCLO 12-25 WAS 1n 7/8 (C7-2), 6.85 WAS 6.85 (B8-2). FRONT PROFILE CHANGED (B3-2)	CP	08.00 GS
A	NEW ISSUE	CP	06.04.25
REV.	DESCRIPTION		BY DATE
DESIGN	<i>gj</i>		DART AEROSPACE LTD
DRAWN	<i>pp</i>		HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>jk</i>		REV. D
MFG. APPR.	<i>jk</i>		SHEET 1 OF 2
APPROVED	<i>jk</i>		TITLE
DE APPR.	<i>jk</i>		SCALE
DATE	10.02.02		NTS

COPYRIGHT © 2008 BY DART AEROSPACE LTD.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED UNDER THE EXPRESS CONDITION THAT IT IS
NOT TO BE USED OR COPIED BY ANYONE OTHER THAN THE ADDRESSEE OR HIS OTHER OFFICERS WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD.

8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO11807

Purchase Order Date 5/03/10

PO Print Date 5/03/10

Page Number 1 of 1

Order From :

AEROTEX INTERIORS INC.
#24-2333 18TH AVENUE N. E.
CALGARY, AB T2E 8T6
CA

VC-AER003

Contact Name

Vendor Phone 403 295 8770

Vendor Fax 403 313 0793

Vendor Account Nbr

Buyer Chantal Lavoie

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms Net 30

Currency CAD

FOB

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
(5/10/13)

Line Nbr	Reference Revision ID	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D3755-041P	Seat Cushion	5/13/10	4.00 Yes	FedEx PI ppd Each	\$425.0000	\$1,700.00

Special Inst: AS PER DWG D3753 REV.D CUSHION
AS PER DWG D3755 REV.C UPHOLSTER
B58260
NOTE: NO DART LOGO ON THE
ASSEMBLY

2	D3756-041P	Cushion	5/13/10	4.00 Yes	FedEx PI ppd Each	\$425.0000	\$1,700.00
---	------------	---------	---------	-------------	----------------------	------------	------------

Special Inst: AS PER DWG D3754 REV. D CUSHION
AS PER DWG D3756 REV. C UPHOLSTER
B58261

PO Total: \$3,400.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable



#24, 2333 - 18 Ave NE
Calgary, AB T2E 8T6
Phone: (403) 295-8770
Fax: (403) 313 0793

Packing Slip

Date	Packing Slip#
07/05/2010	6296

Ship To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Customer Phone	Customer Fax
613.632.5200	613.632.1053
Ship Via	Courier Acct No.
FedEx	15179324-0

Invoice To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Date	P.O. No.
03/05/2010	PO11807

Description	ALT. Part Number	Part Number	Qty
BACK CUSHION		D3756-041P	4
SEAT CUSHION		D3755-041P	4
GST On Sales			

Thank you for doing business with Aerotex Interiors!

www.aerotexinteriors.com

GST/HST No. 139110308



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295-8770 - Fax: (403) 313-0793 -

CERTIFICATION OF CONFORMANCE

Customer Purchase Order:
Our Work Order:

PO11807
6296

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

VELCRO 2" HOOK - D3800-1-200-600

VELCRO 1" LOOP - D3800-1-100-700

VELCRO 1" HOOK - D3800-3-100-700

FABRIC - JACKSON PILOT GREYMIX ✓

THREAD - BONDED POLYESTER, 14.2LB BS ✓

S
10/05/13

ADHESIVE - 3M 1300 ✓

FOAM - FOAMEX H250-35S1

FOAM - FOAMEX H270-40S1

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRIM WITH
FAR 27.853(a), 29.853(a) and DWG. D3756, D3754, D3755, D3753

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A handwritten signature in black ink, appearing to read "D. J. DART", is placed over a horizontal line. The signature is fluid and cursive, with a distinct flourish at the end.